Saskatchewan Research Council Rare Earth Element Processing Hub

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SRC Overview

- → SRC is Canada's second largest research and technology organization and has worked with industry, government and communities around the world for 75 years.
- ➡ We receive a portion of our funding from government with the remainder coming from contract research and fee-for-service work.
- ➡ We work closely with many industries including rare earths, mining, oil & gas and nuclear industries around the world



OVERVIEW 2023-24



SRC: Global Reach



Rare Earth Elements – Critical Minerals

- Rare Earth Elements comprise part of Canada's Critical Mineral Strategy
- Uses in many advanced technologies including uses in energy transition and electric vehicles permanent magnets
- Not actually rare common in low concentrations
- Rare to find deposits with concentrations suitable for commercial development
- REE market is expected to continue to grow with the evolution of technology including the energy sector, net-zero emissions
- A global race is underway to secure global access and processing capacity of REE minerals





Canadian REE Sector



- Canada has the 5th largest REE resources in the world: exploration ongoing, production still 10 years away
- Missing link Gap in Global Processing capacity
- Saskatchewan is ideal as a center for industrial development and REE processing
 - Strong regulatory and environmental standards
 - Support from government: domestic and international
 - Strong mining industry, culture and capability
 - Infrastructure, power, resources
- Challenge is to build a value-added, fully integrated REE processing supply chain in Canada

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SRC Rare Earth Processing Facility

- With the support of the Government of Saskatchewan, SRC is pioneering a first of its kind mineral-to-metal REE processing facility.
- Objectives:
 - Demonstrate: Techno-economic viability of Rare Earths processing in Canada
 - Foster Saskatchewan as a REE Technology Hub
 - Support the development of domestic REE supply chain



Future Focused Investment



SRC REPF is a part of the Government of Saskatchewan's 2030 growth plan





SRC Rare Earth Processing Facility



**Yearly Production Capacity (MT)			
Nd/Pr Metal Alloys	400		
Dysprosium	20		
Terbium	5 MT		
Samarium	40 MT		
Other REE Products	1200 MT		
	**up to design max		

SRC's REE facility is both vertically and laterally integrated to mitigate market volatility challenges and enhance market competitiveness.

The SRC Rare Earth Processing Facility will produce enough metals to create 500,000 electric vehicles annually.



Game Changing Venture – SRC Rare Earth Processing Facility

MPU	MSU Feed	Offices & Analytical Lab	
- 3000 TPY of Monazite	- Tolling or Oxides from SXU		
- Feed is minimum 50%	Product:		
TREO	- Up to 400 IPY of NdPr Motol		BPU Pilot
Product: 2000 + Mixed RE Chlorid		<u>TPU</u>	<u>Feed:</u>
- Transfers to SXII	;	- <u>Feed:</u>	- 1000 TPY of Bastnaesite
- 3000 + Tri Sodium		- Tailings from MPU	Product:
Phosphate		<u>Product:</u>	- Mixed RE Chloride
		- RE Chloride	- Transfers to SXU
<u>60,00</u>	<u>0 Sqft Facility</u>		
			10,000 Sqft Facility

DyTb Separation Product: - 20+ TPY Dy Oxide - 5+ TPY Tb Oxide - 300+ TPY Medium and Heavy Carbonate	SXUNdPr SeparationFeed:- Mixed RE Carbonate fromMPU- Mixed Re Carbonates fromRecycled MagnetsLaCe SeparationProduct:- 1800 TPY of LaCe Carbonate55,000 Sqft Facility	NdPr Calcination Product: - 500+ TPY of NdPr Oxide - Transfers to MSU
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Sustainability at its Heart

- SRC prioritizes sustainability, building an ecofriendly facility with **zero-liquid discharge**, minimizing ecological impacts.
- Approximately 40% of the capital is dedicated to achieve the highest sustainability standards.



Controls	SRC's Ability
Separation of radioactive substances	Ø
Proper handling and waste disposal	S
Engineering control to eliminate soil and ground water contamination	0
100% recycling of all the process water and chemicals	0
Power generation from renewables	O

In-House Innovation



Canada's first Solvent Extraction Prototype Cells

- SRC revolutionizes REE engineering, with in-house fabrication of proprietary equipment for rare earth separation.
- Automation and AI driven controls boost efficiency and cut operational cost, while maintaining top tier quality.

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In-House Innovation Automation and AI

- State of the art AI-based interface level sensors for multi-phase measurements, developed in house (hardware and software)
- Unique, SRC designed automation system with AI for process control and optimization





In-House Innovation: SRC-Designed Metal Smelting

- Designed of Metal Smelters equipped with automatic feeding and mixing
- Recycle ~100% of production waste
- Significant reduction in operation costs
- Conversion efficiency over 98%
- Currently in commercial operation







SRC REPF Development Timeline (est)





REE Facility Traceable Supply Chain

- Geographic origin and ٠ tracking
- End to end tracking of raw material to • final product
- Compliance ٠ with industry environmental regulations
- Real time data logging at each ٠ processing step
- ISO certified labs purity analysis of ٠ rare earth products
- Safe handling of NORM and Non-٠ NORM waste products

Future Downstream Expansion





Our Vision – Industry Catalyst

- SRC's facility is the first critical step in building a fully integrated REE hub in Saskatchewan
- Saskatchewan is becoming recognized for our REE processing expertise and technology as a global leader in the World's REE supply chain



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